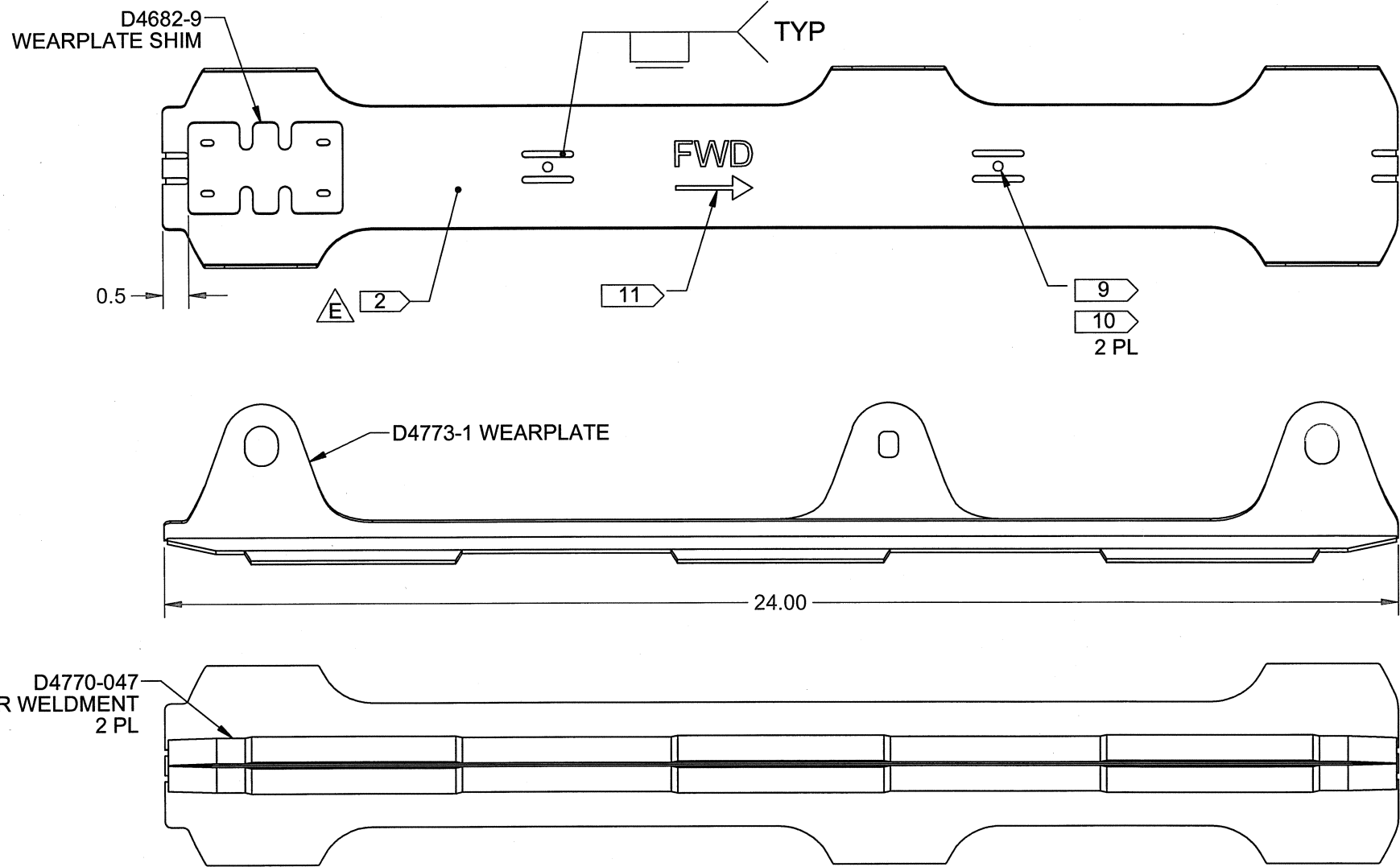


QTY -041	P/N	DESCRIPTION
X	D4773-041	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4773-1	WEARPLATE
2	D4770-047	BAR



D4773-041 WEARPLATE ASSY

NOTES:

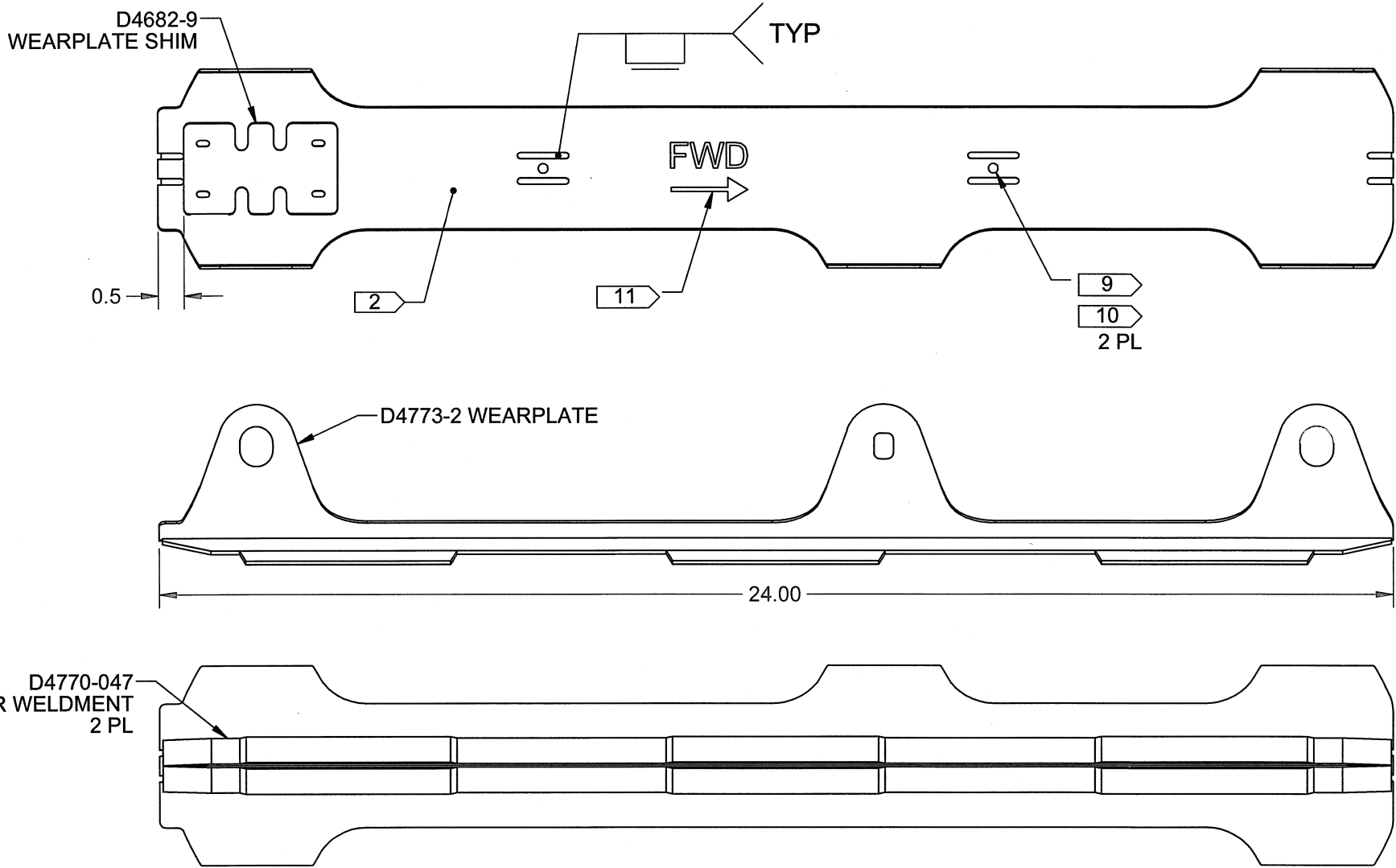
- 1) MATERIAL: N/A
2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF TEXTURED COATING, 0.020 - 0.040 THICK, PER QSI 005 SECTION 4.9
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
7) WEIGHT: 3.66 lbs
8) WELDING: PER QSI 004
9) TRANSFER DRILL \varnothing 0.188 HOLE FROM WEARPLATE THRU BAR WELDMENT
10) OPEN UP DRAIN HOLE IF NECESSARY TO \varnothing 0.188 AFTER APPLYING TEXTURED COATING
11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
12) WEARPLATE FORM AND LUG POSITION PER DT 10526

RELEASED
2019 SEP 10 NO
ECN19-890

APPROVED

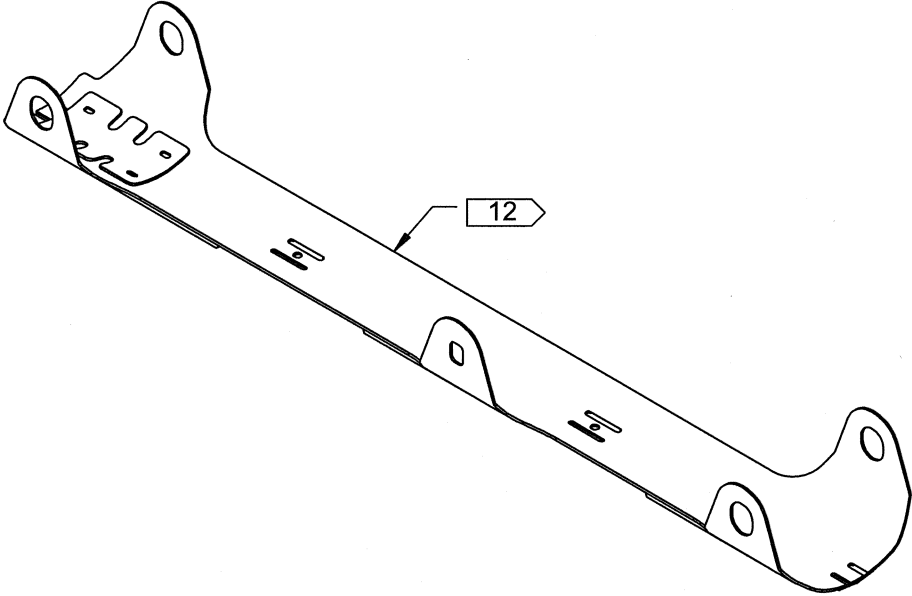
E	REDRAWN, ADDED LUG AND LH/RH VERSIONS, MOVED TEXTURED COATING TO NOTE 2 WAS NOTE 10 MOVED FLAT PATTERN TO DSK181, ADDED NOTE 12	ZF	19.04.02
D	D4770-047 BAR WELDMENT WAS D4770-7 BAR, HARDCOAT INSTALLATION TRANSFERRED TO D4770- 047 BAR WELDMENT, RELABELED VIEWS, UPDATE NOTES	DB	16.04.14
C	ADD FWD DIRECTION INDICATION, WEARPLATE FORMING METHOD MODIFIED TO ACCOMMODATE MATERIAL SPRING BACK, MINOR DIMENSIONAL CHANGES, TEXTURED COATING WAS ROCKGUARD, D4770-7 WAS D4770-1, ADD SHT 4	AP	15.04.01
B	D4682-9 WAS D4682-3. THRU HOLES NOW SLOTS. VARIOUS DIMENSIONAL CHANGES. UPDATED PART WEIGHTS	DB	13.08.08
A	NEW ISSUE	AP	13.02.13
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE USA, INC.	
DRAWN	ZF	HILLSBORO, OR	
CHECKED	MW	DRAWING NO.	REV. E
MFG. APPR.	DD	D4773	SHEET 1 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
DATE	19.04.02	COPYRIGHT © 2013 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

QTY -042	P/N	DESCRIPTION
X	D4773-042	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D4773-2	WEARPLATE
2	D4770-047	BAR



E D4773-042 WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH LAYER OF TEXTURED COATING, 0.020 - 0.040 THICK, PER QSI 005 SECTION 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 3.66 lbs
 - 8) WELDING: PER QSI 004
 - 9) TRANSFER DRILL $\varnothing 0.188$ HOLE FROM WEARPLATE THRU BAR WELDMENT
 - 10) OPEN UP DRAIN HOLE IF NECESSARY TO $\varnothing 0.188$ AFTER APPLYING TEXTURED COATING
 - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
 - 12) WEARPLATE FORM AND LUG POSITION PER DT 10526



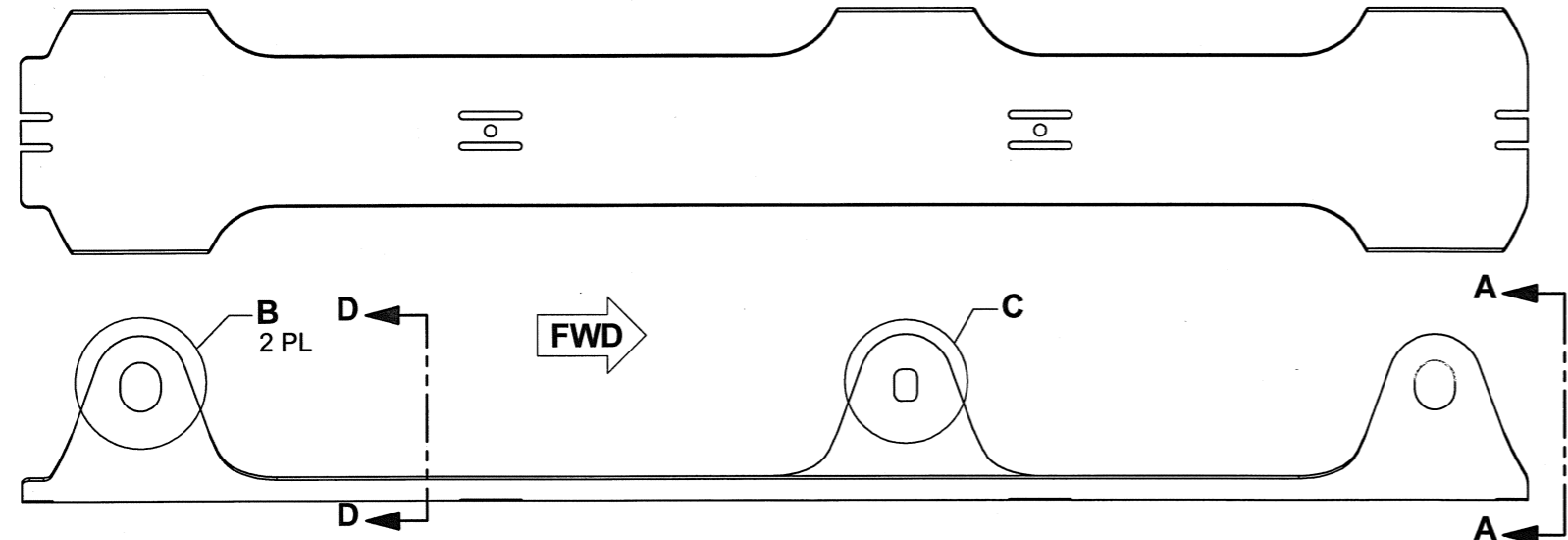
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DESIGN	AJS	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	MW	DRAWING NO.	REV. E
MFG. APPR.	DD	D4773	SHEET 2 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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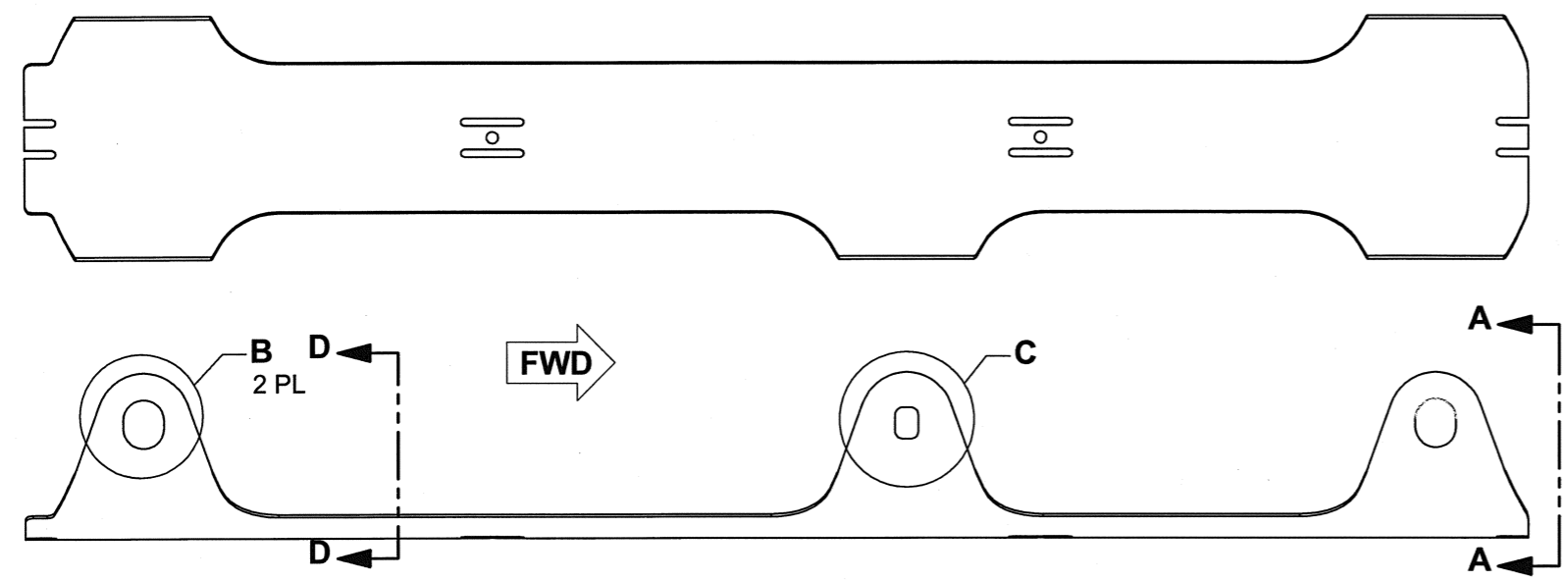
8 7 6 5 4 3 2 1

D



D4773-1 WEARPLATE

C



D4773-2 WEARPLATE

B

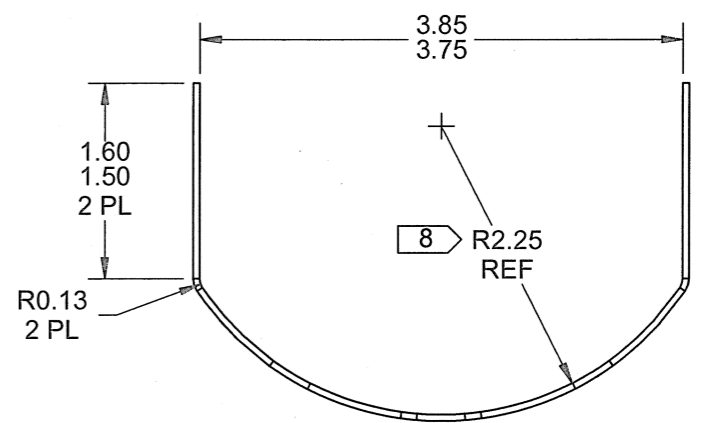
A

- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DSK181-1F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.20 lbs
 - 8) FORM USING R1.9 DIE

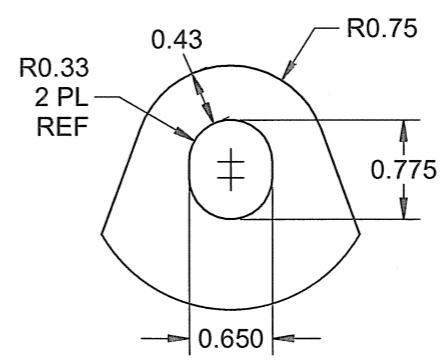
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2019 SEP 10 *ND*

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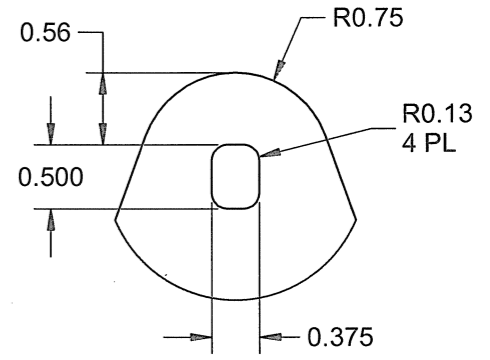
DESIGN	AJS	DART AEROSPACE USA, INC.	
DRAWN	ZF	HILLSBORO, OR	
CHECKED	MW	DRAWING NO.	REV. E
MFG. APPR.	DD	D4773	SHEET 3 OF 3
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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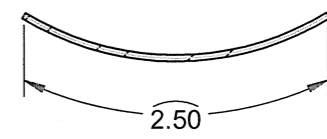
SECTION A-A
SCALE 2X



DETAIL B
SCALE 2X



DETAIL C
SCALE 2X



SECTION D-D

D

C

B

A

8 7 6 5 4 3 2 1